**PRODUCT SPECIFICATIONS** 

# RS3 - 51 dB

# **Acoustic Steel Doors**

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### PRESENTATION

The **RS** range of acoustic doors designed and manufactured by **Acústica Integral** meets all market requirements. These are certified, high-performance, high-quality and robust doors.

### **ADVANTAGES**

A professional door with exceptional acoustic insulation of **51 dB**. Standard models and special manufacturing. A wide range of accessories.

# **APPLICATIONS**

Rehearsal chambers or rooms, radio stations, recording and dubbing studios, post production, home cinema, TV sets, rehearsal locations, music schools, In general anywhere that requires maximum soundproofing.

# SPECIAL ACCESSORIES (upon order)

Glass vision panel, visible key-lock, push-bar, door closer... etc

#### **TECHNICAL DATA**

**Description:** 83mm thick steel acoustic door composed by frame and leaf manufactured with a 1.5mm thick polished metal sheet. Inner filling of the leaf: soundproofed and absorbing materials. Equipped with double perimetral seals.

Closure: Pressure using an inside cam latch.

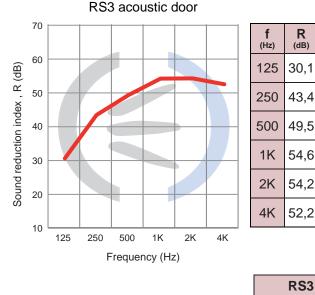
Surface finishing: Synthetic primer (prepared for painting).

Heat transfer coefficient Ud: 1,89 W/m<sup>2</sup>K.

Acoustic certification: APPLUS N° 06/32300796 valid for the door without accessories.

CE marking.





RS3Overall sound reduction index , R<sub>W</sub> (C;Ctr):51 (-2;-6) dBOverall weighted sound reduction index A, R<sub>A</sub>:49,2 dBA



#### STANDARD DIMENSIONS

Single leaf (W x H in mm)			
Model	Int. Dim.	Ext. Dim.	
RS3/01	800 x 2000	880 x 2110	
RS3/02	900 x 2000	980 x 2110	
RS3/03	1000 x 2000	1080 x 2110	

Double leaf (W x H in mm)		
Model	Int. Dim.	Ext. Dim.
RS3/21	1400 x 2000	1480 x 2110
RS3/22	1600 x 2000	1680 x 2110
RS3/23	1800 x 2000	1880 x 2110
RS3/24	2000 x 2000	2080 x 2110
Unequal leaves (800+600) for RS3/21		

#### **DETAIL OF THE HANDLE**



# RS3 - 51 dB

# Acoustic Steel Doors

# **ASSEMBLY INSTRUCTIONS**

About metallic pre-frame: Firmly fix the metallic pre-frame to the partition wall or the gypsum. Move the acoustic door (frame and leaf), always closed, towards the inside space of the pre-frame and shim the door until it is level. Spot weld for the first time between the door and the pre-frame and check the vertical and horizontal levelling, do not open until definitive welding has been finished. Carry out final welding between the door and the pre-frame, once again check the levelling and open the door to verify that it works correctly. Seal the spans that remain between the pre-frame rim and door with insulating polyurethane foam or acrylic putty if there is just a little space. Keep the door closed as much as possible.

# How to use:

- <u>Fitted with pressure handle</u>: To open firmly grip the handle, turn it clockwise and push the leaf; to close it, firmly grip the handle, bring the leaf towards the rim and only then turn the handle anti-clockwise until it is closed.

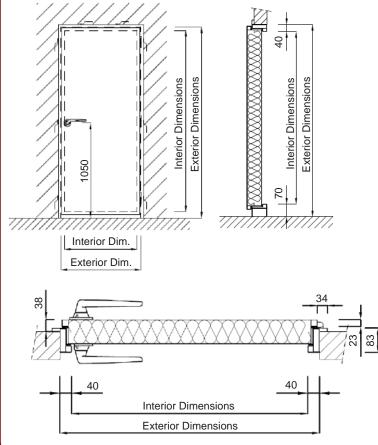
- <u>Fitted with latch handle</u>: To open grip the handle, turn it clockwise and push the leaf; to close it, grip the handle and bring the leaf towards the rim.

- <u>Fitted with panic bar</u>: To open, push the bar downwards and push the leaf; to close it, grip the bar or handle and bring it towards the rim.

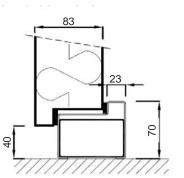
**Use restrictions:** Do not hit the door with anything that could deform it. Once the leaf is open don't hang on it. Close the leaf gently without banging.

**Preventive maintenance:** We recommend an annual service, therefore Acústica Integral offers a contract in which we service: Mobile door elements (Hinges, handles and locks): cleaning, oiling, regulation and checking of good working order of all parts. Draught excluders and intumescent joints: substitution of damaged or badly working parts. Checking for looseness.

# **DIAGRAMS / PLANS**

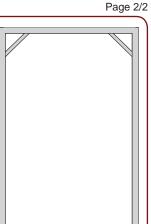


Detail of the frame



Detail of the lower threshold

Note: Maximum opening for leafs: 160°



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